

VULCAN CLADDING – Vertical Grain, Standard Series

Clear 2 Laminated Grade / Graded to the best face and two edges

Specifications

A good appearance grade that combines some clear three sides product, along with some product with sound defects.

Front face and edges allow permitted defects as follows:

- Sound knots singly and in combination up to one third of the board width only.
- Resin pockets less than wide 6mm wide x 60mm long, three per board.
- Glue voids less than 6mm wide x 50mm long, one per board.
- Surface checks less than 1mm wide x 200mm long.
- Spike knots inter grown up to 20mm wide.
- Tight encased knots maximum 30mm wide.
- Edge defects in bottom two thirds of edge only.
- Sap stain insufficient to obscure the grain.
- Putty repairs allowed in paint finish product only.
- Bow, crook, cup, twist as given in tables 1, 2, 3, 4 of appendix of Abodo's [Appearance Grade Rules](#).
- The reverse face may contain all permitted defects described in Standard and Better Grade.
- No pith, through-holes, wane or want allowed.

Cladding profiles may have skip dress and machining defects present on the back face. Laminated cladding boards may have one under thickness lamina up to 4mm depth on the back face, provided the function of the product is not compromised ie: boards fit together correctly and will sit flat on a wall.

To be read with reference to Abodo [Appearance Grade Rules](#).



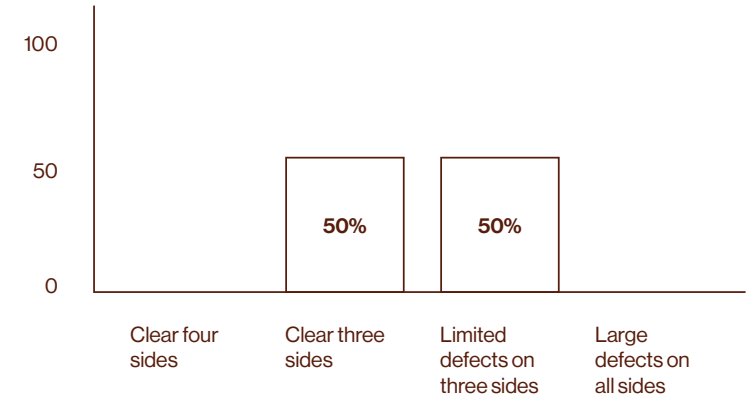
VULCAN CLADDING – Vertical Grain, Standard Series

Clear 2 Laminated Grade / Graded to the best face and two edges

Indicative Grade Range



Indicative percentage of lengths per grade



VULCAN CLADDING – Vertical Grain, Standard Series

Clear 2 Laminated Grade / Graded to the best face and two edges

Example of Allowable Defects

